

# Bunk Bed Assembly Instructions (B-UPPER)

Contents: 2 hardware kits (B-BED+B-UPPER) combine for complete bunk bed (B-BED kit in separate box) / Sizes vary depending on model

- (A) 2x lower bed ends (42" tall)
- (B) 2x upper bed ends (29" tall)
- (C) 2x bed rails per bed (75" or 80" long)
- (D) 1x fixed guard rail (75-7/8" or 80-7/8" long)
- (E) 1x removable guard rail (45" or 50" long)
- (F) 9x slats per bed (Twin=40-1/4", Full=55-1/4", Queen=61-1/4" long)
- (G) 4x bed fitting plates per bed
- (H) 4x bed fitting brackets (2 left, 2 right) per bed
- (I) 4x bunk bed pins
- (J) 48x screws 1-1/4" long
- (K) 44x screws 1-1/2" long

Tools required: #2 Robertson or Phillips screwdriver

### Important Safety Tips:

- Children under 6 years of age should not use the top bed
- Teach children that rough play on bunk beds is dangerous
- Use provided ladders or stairs to climb in and out of top bed
- Do not tie anything to the bunkbed, such as cords and ropes
- Keep guardrails in place
- Check that all hardware is properly secured twice a year

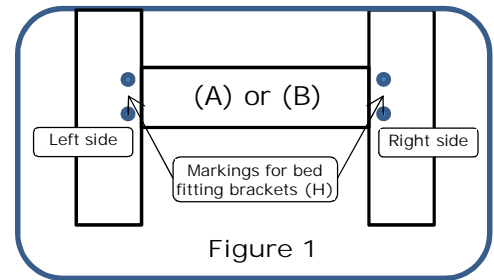
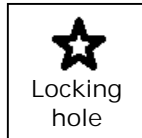
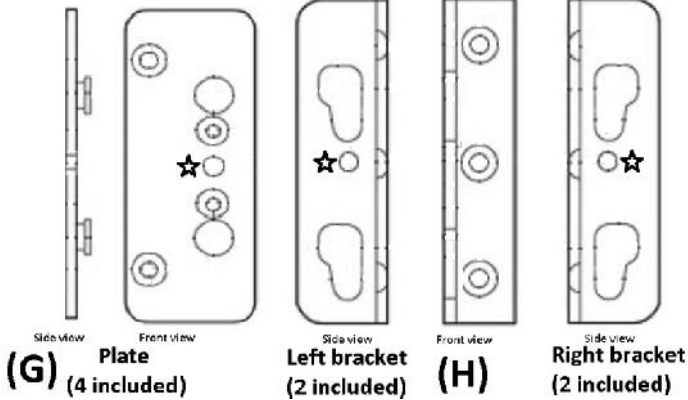


Figure 1

Please read all instructions before beginning

1. Loosely secure 4x bed fitting brackets (H) to bed ends (A & B) using 3x 1-1/4" screws (J) for each bracket (refer to Figure 1). Brackets are kept loose until step 3 is completed, being loose allows for easiest installation.
2. Secure bed fitting plates (G) to bed rails (C) using 3x 1-1/4" screws for each plate (refer to Figure 2). **Important:** a small gap between edge of bed fitting plate and bed rail end is needed to make the bed rail connect tightly to bed end (refer to Figure 4).
3. Position 2x bed rails on to lower bed ends inserting bed fitting plates into bed fitting brackets. Tighten all brackets.
4. Insert 4x bunk bed pins (I) into the predrilled holes of the lower bed ends. Place upper bed ends onto the lower bed assembly ensuring that the bunkbed pins are captured in the predrilled holes in the upper bed ends.
5. Position front bed rail on to upper bed ends inserting bed fitting plates into bed fitting brackets.
6. Insert fixed guard rail (D) into upper bed ends
7. Position rear bed rail on to upper bed ends inserting bed fitting plates into bed fitting brackets.
8. Bed fittings are connected properly when locking holes ★ are aligned; add 1x 1-1/2" (K) screw through each locking hole.
9. Slide nine slats (F) into grooves of bed rails for each bed positioning each with equal spaces no greater than 3-1/2" in between and secure each slat with 2x 1-1/2" screws using pre-drilled holes at the ends (refer to Figure 3).
10. Position removable guard rail centered on front bed rail of upper bed.

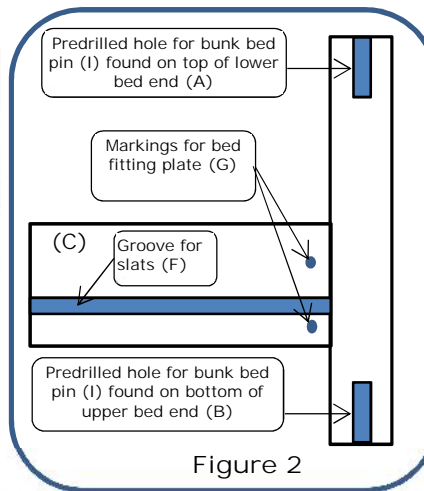
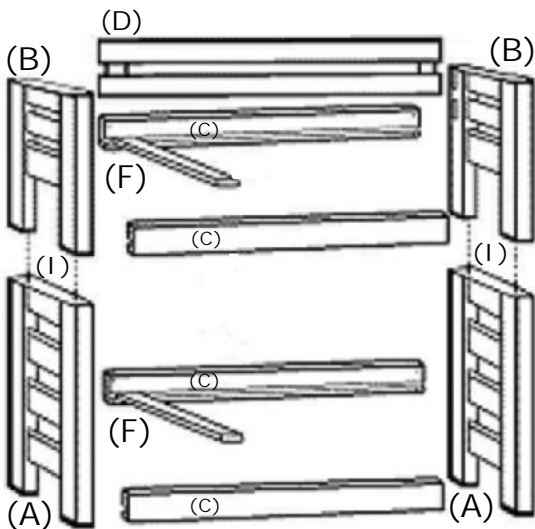


Figure 2

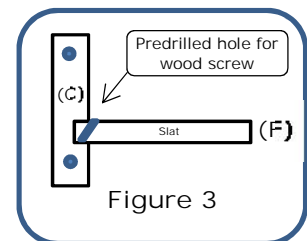


Figure 3

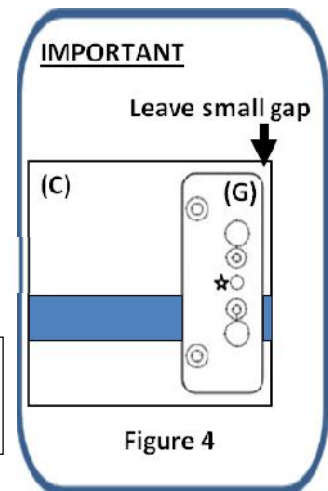


Figure 4



Optional Loft version: Bunk bed assembly can be changed and set up as a loft. One bed rail and nine slats are to be omitted from step 3, positioning bed rails on to the lower bed assembly.