

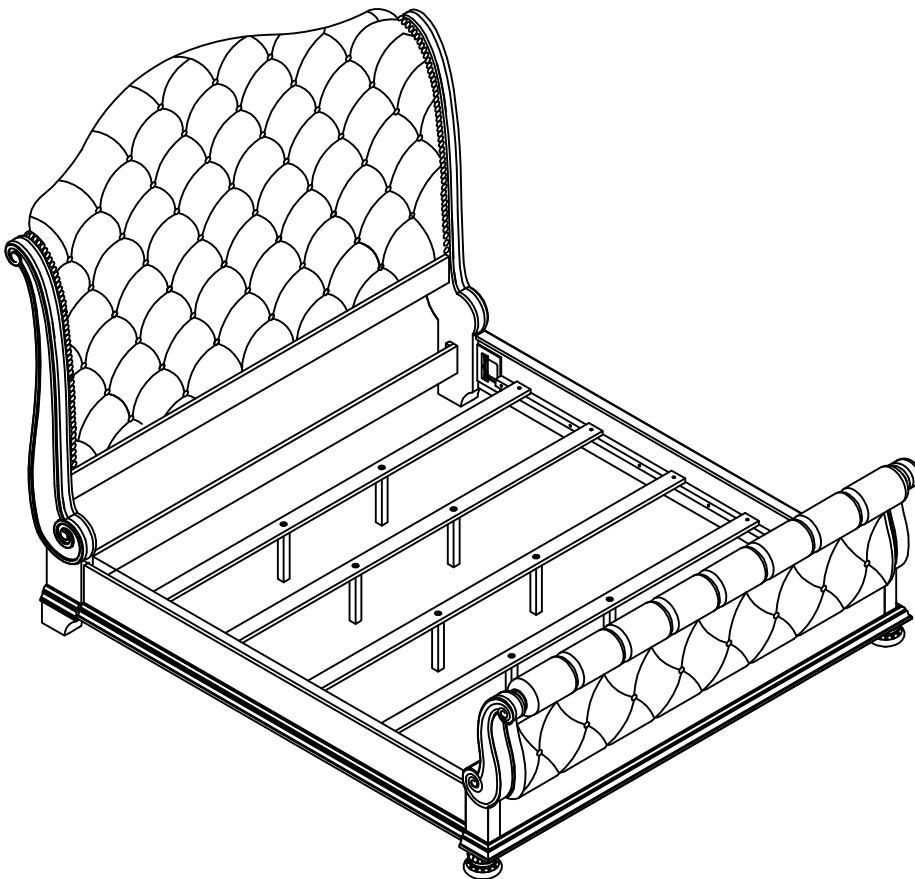
# ASSEMBLY INSTRUCTIONS

MODEL #

## CM7663CK

Questions?

GIVE US CALL: 1-888-980-5122  
MON-FRI 8:30AM - 5:30PM (PST)



### TOOLS REQUIRED



Allen Wrench

(Included)



Phillips  
Screwdriver

(Not Included)



3 - Persons  
Recommended

### ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



FOA Intro

Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



**Consumer Hotline**  
Toll-Free 1-888-980-5122



**WEBSITE**  
[www.foagroup.com](http://www.foagroup.com)



**Monday to Friday**  
8:30AM- 5:30PM (PST)



**E-MAIL**  
[cs.ec@foagroup.com](mailto:cs.ec@foagroup.com)



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FurnitureOfAmerica



## CHECK BEFORE STARTING

☐

### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



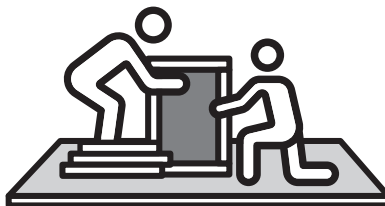
## Suitable Location

Assembling near the area of the intended location is highly recommended.



## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.



Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

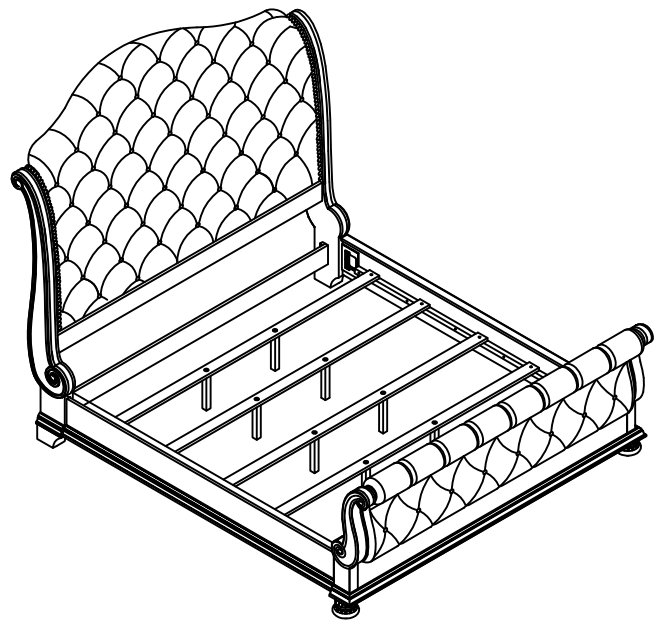
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**

# CALIFORNIA KING

CM7663-CK



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



## PARTS

#1 1pc



Headboard

#2 2pcs



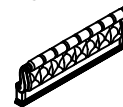
H/Board Leg (R/ L)

#3 1pc



H/Board Leg Rail

#4 1pc



Footboard

#5 2pcs



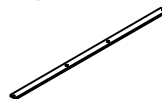
F/Board Leg

#6 2pcs



Side Rail

#7 4pcs



Slat

#8 8pcs



Support Leg  
235\*30\*30mm

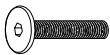
#9 2pcs



Support Rail

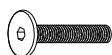
## HARDWARE

#A 4pcs



Bolt Ø5/16"  
x 1-3/4"

#B 14pcs



Bolt Ø5/16"  
x 1-1/2"

#C 18pcs



Lock washer  
Ø5/16"

#D 18pcs



Flat washer  
Ø5/16"

#E 1pc



Allen wrench  
5mm

#F 8pcs



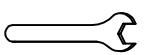
Threaded Stud  
Ø5/16"x3-1/2"

#G 8pcs



Hex Nut  
Ø5/16"

#H 1pc



Wrench  
Ø12mm

#I 8pcs



Screw  
#8 x 1-3/16"

#J 2pcs



Bass

#K 2pcs



Threaded Stud  
Ø5/16"x 2-3/4"

#L 8pcs



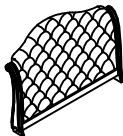






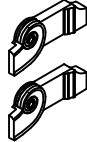

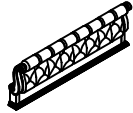


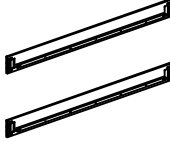


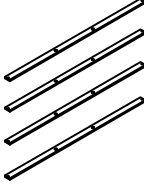
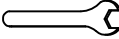


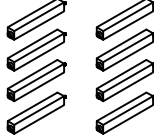


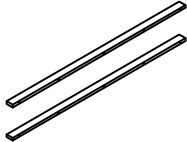

Bolt Ø1/4"  
x 2-1/2"

#M 1pc



Allen wrench 4mm

# CM7663CK is packed in 3 cases

Carton	Disignation	Part		Hardware
<b>CM7663CK-HB</b>	Headboard	#1		 #A 4pcs  #B 14pcs  #C 18pcs  #D 18pcs  #E 1pc  #J 2pcs
	H/Board Leg (R/ L)	#2		
	H/Board Leg Rail	#3		
<b>CM7663CK-FB</b>	Footboard	#4		 #K 2pcs
	F/Board Leg	#5		
<b>CM7663CK-R</b>	Side Rail	#6		 #F 8pcs  #G 8pcs
	Slat	#7		 #H 1pc  #I 8pcs  #L 8pcs
	Support Leg 235*30*30mm	#8		 #M 8pcs  #N 8pcs
	Support Rail	#9		 #O 1pc

# ASSEMBLY INSTRUCTIONS

## 1

Part #1 x1pc

Part #2 x2pcs

Part #3 x1pc

Hardware #A x4pcs

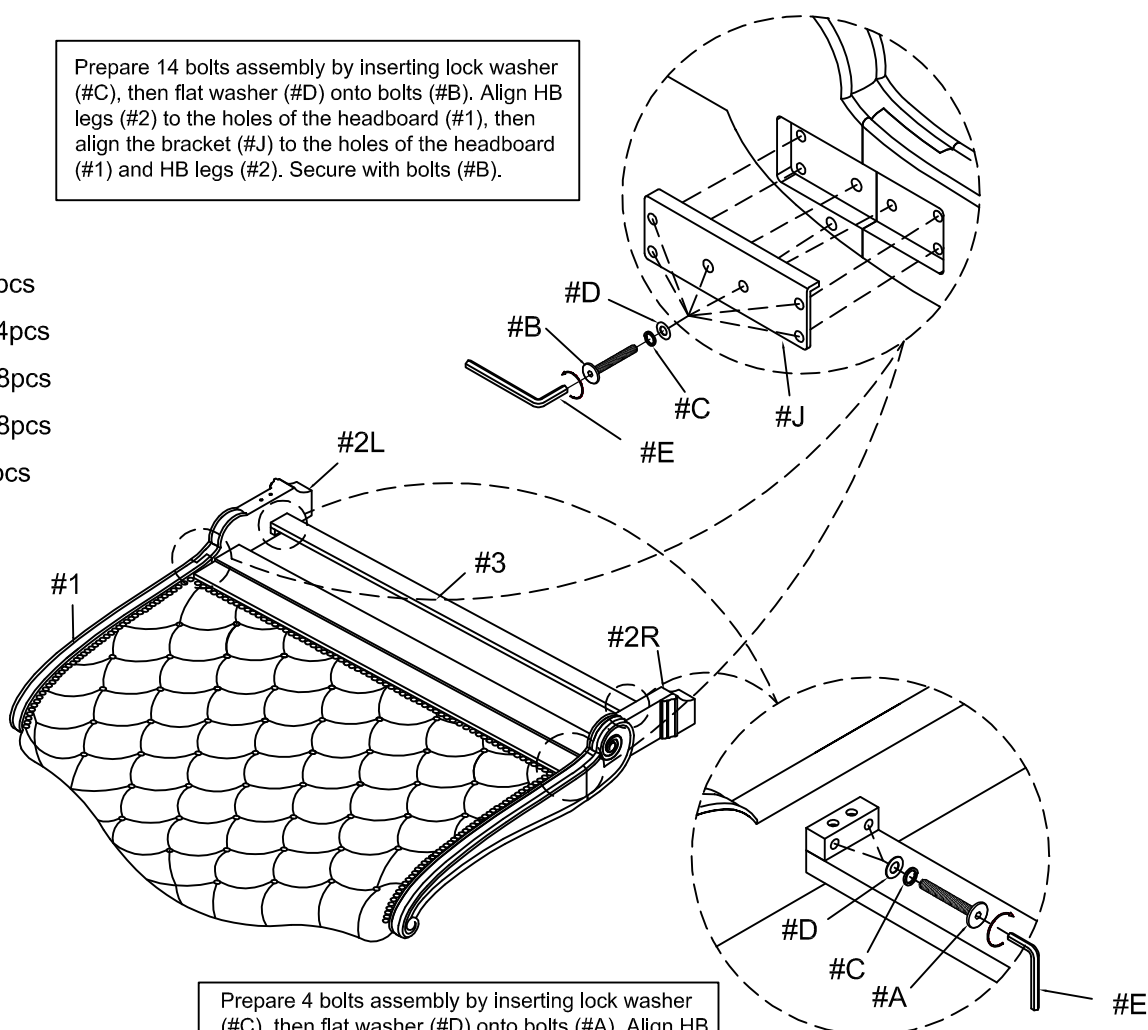
Hardware #B x14pcs

Hardware #C x18pcs

Hardware #D x18pcs

Hardware #J x2pcs

Prepare 14 bolts assembly by inserting lock washer (#C), then flat washer (#D) onto bolts (#B). Align HB legs (#2) to the holes of the headboard (#1), then align the bracket (#J) to the holes of the headboard (#1) and HB legs (#2). Secure with bolts (#B).



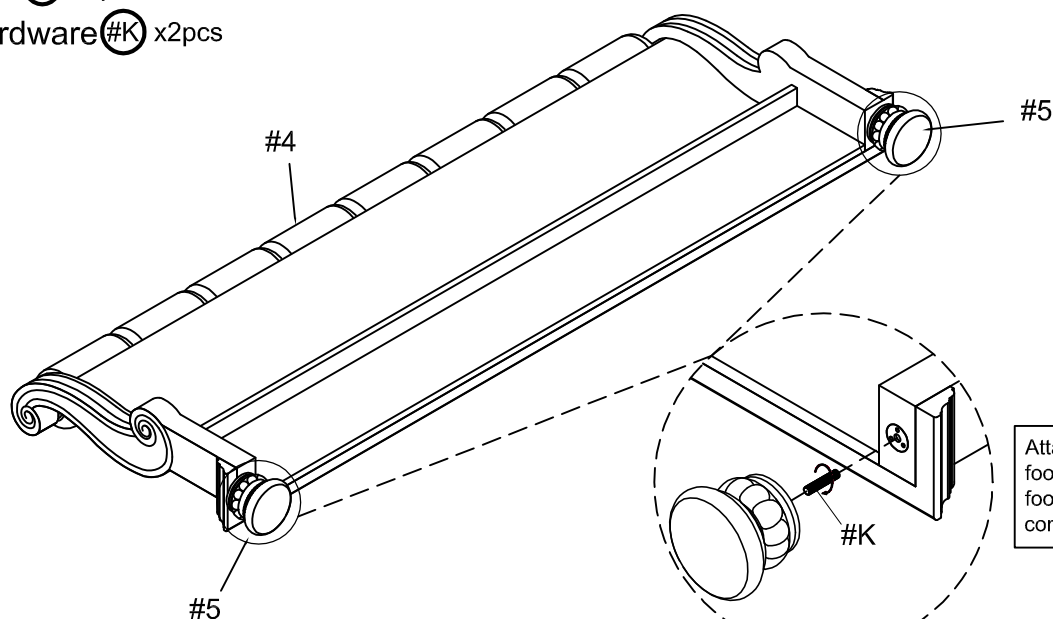
Prepare 4 bolts assembly by inserting lock washer (#C), then flat washer (#D) onto bolts (#A). Align HB leg rail (#3) to the holes in-between the HB legs (#2). Secure with bolts (#A).

## 2

Part #4 x1pc

Part #5 x2pcs

Hardware #K x2pcs

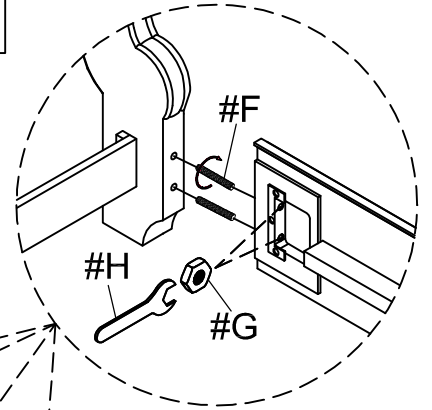
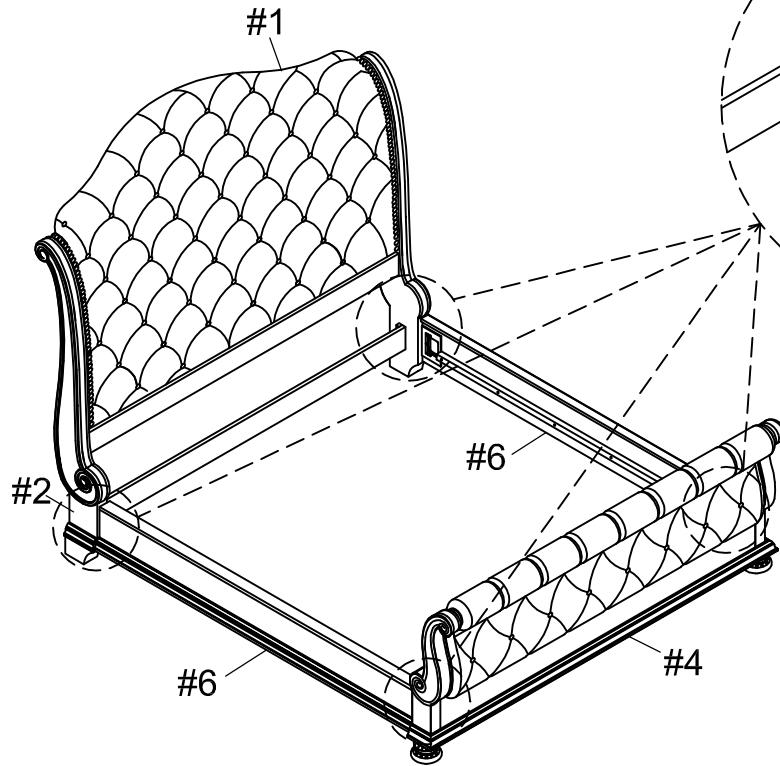


Attach threaded studs (#K) onto the footboard (#4), then attach the bun foot (#5) to the threaded studs (#K) connected to the footboard (#4).

# ASSEMBLY INSTRUCTIONS

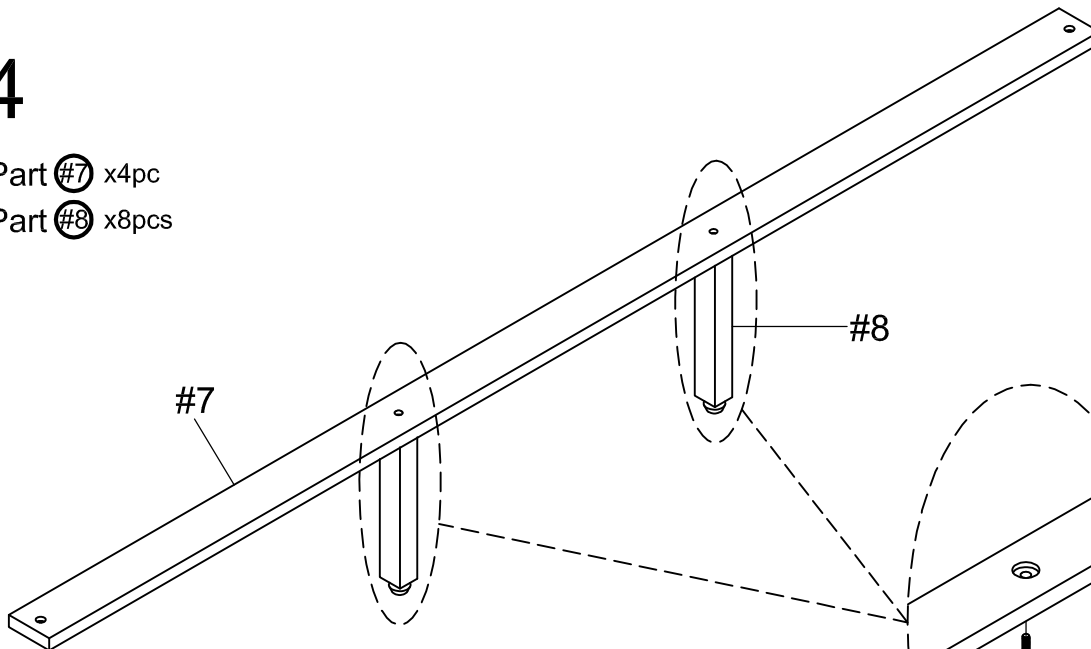
## 3

- Part #2 x2pc
- Part #6 x2pcs
- Part #4 x1pc
- Hardware #F x8pcs
- Hardware #G x8pcs
- Hardware #H x1pc



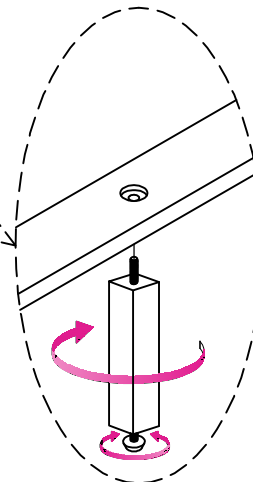
## 4

- Part #7 x4pc
- Part #8 x8pcs



X 4

Attach support legs (#8) to the holes of each slats (#7).  
Adjust the adjustable foot according to ground level.



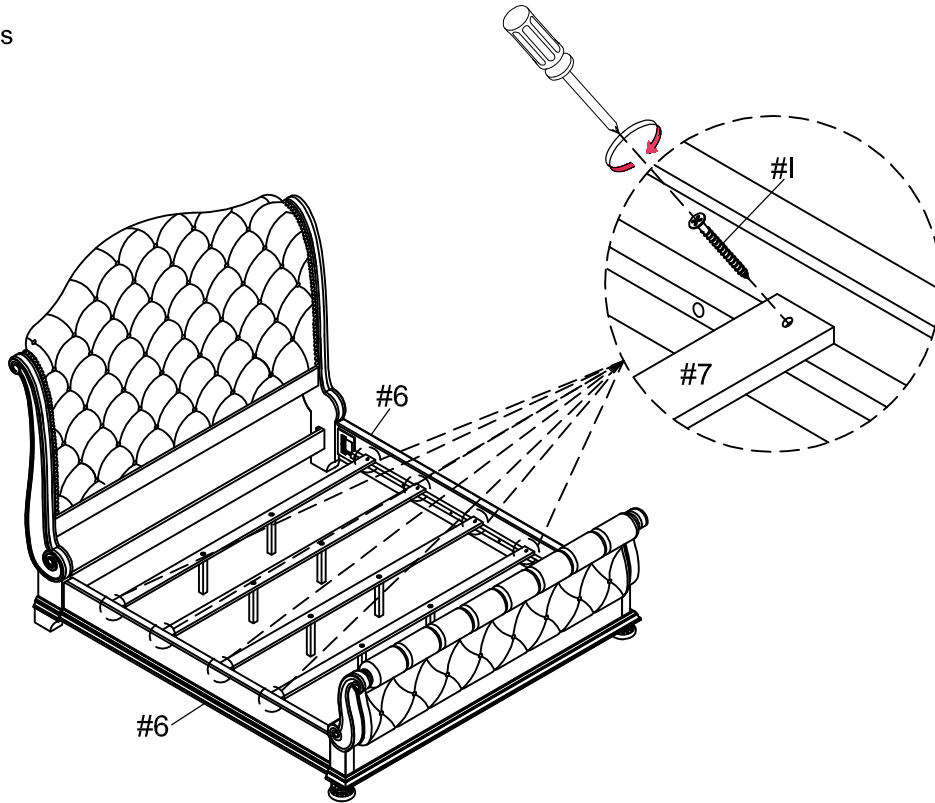


# ASSEMBLY INSTRUCTIONS

## 5

Hardware  x8pcs

Align slats (#7) to the side rails (#6), then secure with screws (#1).

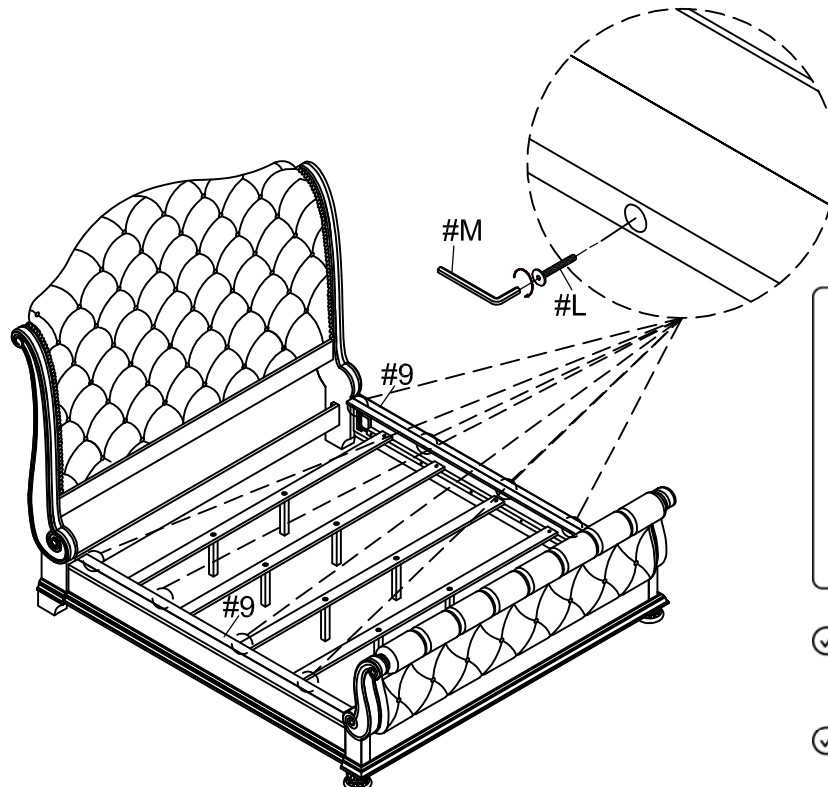


## 6

Part  x2pcs

Hardware  x8pcs

Align the Support Rail (#9) to the holes of the Rail (#6). Secure with bolts (#L).



### ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



#### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.



#### Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.