

READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED

To help prevent serious or fatal injuries from entrapment or falls:

*Read & follow the information on the WARNING shown on the end structure of the upper bunk or on the carton.

***DO NOT** remove the warning label from the bed.

*Keep these instructions for future reference.

*Use only a mattress meeting the following specifications on all upper and lower bunks.

Bed Type Width Length | Bed Type Width Length

Standard Twin 37½"-38½" 74"-75" | IXL Twin 37½"-38½" 79"-80"

Standard Full 52½"-53½" 74"-75" | XL Full 52½"-53½" 79"-80"

*Total thickness of both mattress and foundation combined **MUST NOT EXCEED 6"** for all top and bottom bunks.

*Surface of mattress must be at least 5 inches (127mm) below the upper edge of guardrails.

*The **MAXIMUM** weight capacity for the upper bunk is not to exceed 250 lbs.

***DO NOT** allow children under 6 years of age to use upper bunk.

*Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage and that all connectors are tightened and secure.

***DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.

*Always use the ladder for entering or leaving the upper bunk.

***DO NOT** use substitute parts. Contact the manufacturer or dealer for replacement parts.

*Use of a nightlight may provide added safety precaution for a person using the upper bunk.

*Always use the guardrails on both sides of the upper bunk.

*If the bunk bed will be placed next to a wall, the guardrails that run the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.

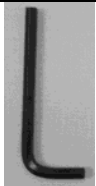
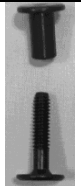


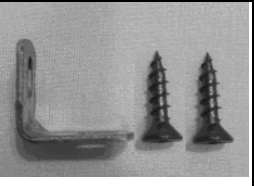
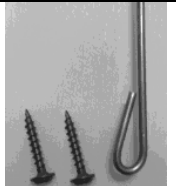
*The use of water or sleep flotation mattresses is prohibited.

*No more than one person is allowed on the upper bunk at a time.

STRANGULATION HAZARD: Never attach or hang objects to any part of the bed that are not designed for use with the bed. Objects such as hangers, hooks, belts, bags, ropes, string, etc. should not be used on or around the bunk bed.

REPLACEMENT PARTS

Replacement parts, including additional guardrails, may be obtained from any of our Pine Crafter dealers. **Hardware – (Actual Size not Shown)**

					
Hex Key	30mm Bed Bolt and Cap Nut	70mm Lag Bolt Screw	Caster w/Insert	L-Bracket w/3/4" Screw	Bed Wire and 1" Screw
#072=2	#072=16	#072=8	#072=4	#072=4	#072=6
#072F=2	#072F=16	#072F=8	#072F=4	#072F=4	#072F=6
#472=2	#072F=16	#472=8	#472=4	#472=4	#472=6
#472A=2	#472=16	#472A=8	#472A=4	#472A=4	#472A=6
#472F=2	#472A=16	#472F=8	#472F=4	#472F=4	#472F=6
#472FA=2	#472F=16	#472FA=8	#472FA=4	#472FA=4	#472FA=6
	#472FA=16				

072, 072F, 472, 472A, 472F & 472FA INSTRUCTIONS

#072, #472 & 472A STAIRCASE LOFT BED (6 CARTONS TOTAL)

- 1 Box (1) Staircase HB
- 1 Box (1) Twin FB - (Hardware: 8 – 30mm bed bolts, 8 – 17mm cap nuts, 8 – 70mm lag bolt screws, 4 – L-Brackets, 8 ¾” screws & 1 hex key)
- 1 Box (1) Loft Chest
- 1 Box (2) Twin Bottom HB/FB - (Hardware: 8 – 30mm bed bolts, 8 – 17mm cap nuts, 4 – casters w/inserts & 1 hex key)
- 1 Box (4) Twin Top Rails - (Hardware: 3 – twin bed wires & 6 bed wire screws)
- 1 Box (2) Twin Bottom Rails - (Hardware: 3 – twin bed wires & 6 – bed wire screws)

#072F, #472F & 472FA STAIRCASE LOFT BED (6 CARTONS TOTAL)

- 1 Box (1) Staircase HB
- 1 Box (1) Twin FB - (Hardware: 8 – 30mm bed bolts, 8 – 17mm cap nuts, 8 – 70mm lag bolt screws, 4 – L-Brackets, 8 ¾” screws & 1 hex key)
- 1 Box (1) Loft Chest
- 1 Box (2) Full Bottom HB/FB - - (Hardware: 8 – 30mm bed bolts, 8 – 17mm cap nuts, 4 – casters w/inserts & 1 hex key)
- 1 Box (4) Twin Top Rails - (Hardware: 3 – twin bed wires & 6 bed wire screws)
- 1 Box (2) Full Bottom Rails - (Hardware: 3 – full bed wires & 6 – bed wire screws)

TOOLS REQUIRED

- Hex Key (provided)
- Phillips Screwdriver or Electric Drill

ASSEMBLY INSTRUCTIONS

1. Check cartons to be sure all wooden parts and hardware is included.
2. Obtain one box of staircase HB and one box of loft chest. Stand staircase HB and loft chest upright.
3. Obtain one box of twin FB and one box of (4) twin top rails and insert 30mm bed bolts through metal bracket on cleated rail and middle set holes on staircase HB, as shown in Figure 1. Secure with cap nut but do not fully tighten.
4. Repeat step 3 for other side.
5. Attach the FB to opposite end using same method as in steps 3 & 4, letting FB rest on top of loft chest.
6. Attach one guard rail to top set holes of FB by securing 70mm lag bolt screws thru FB holes and into pre-drilled holes in end of guard rail, as shown in Figure 2.
7. Attach the other end of guard rail to the HB in same manner.
8. Repeat step 6 for other guard rail on opposite side.
9. **Now, go back and fully tighten all cap nuts and bolts to secure bed.**
10. Attach L-Brackets to FB and top of loft chest with provided ¾” screws, as shown in Figure 3.
11. The bed should be positioned approximately ½” back from the ends and edges as shown in Figure 4. Do not leave the upper bunk unattached. Even if it isn't used as a sleeping area it may be dislodged and fall resulting in serious injury or death.
12. Obtain one box of (2) twin or full bottom HB/FB and one box of (2) twin or full bottom rails and insert 30mm bed bolts through metal bracket on cleated rail and holes on HB/FB, as shown in Figure 5. Secure with cap nuts.
13. Turn bottom bed upside down and insert knock-in inserts into predrilled holes in the bottom of the HB/FB.
14. Turn bed upright and roll underneath top loft.
15. Secure bed wires with bed wire screws to top of cleat on cleated rail, as shown in Figure 6.

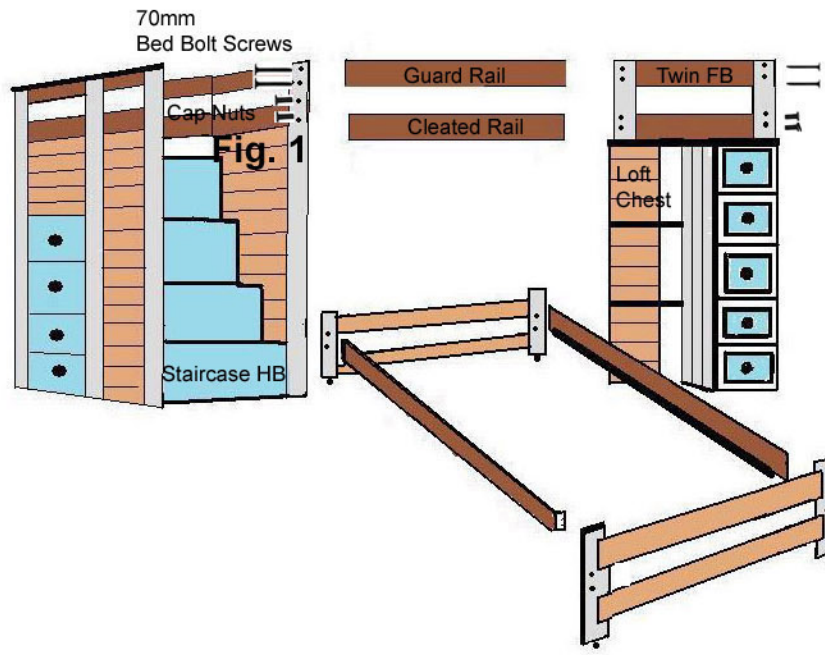


Fig. 2
70mm Bed Bolt Screws
Cap Nuts

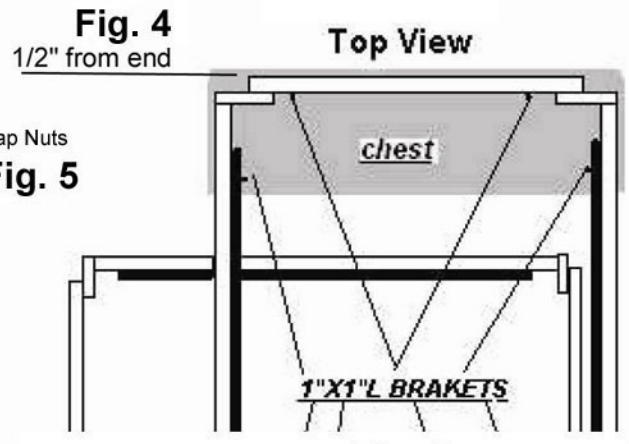
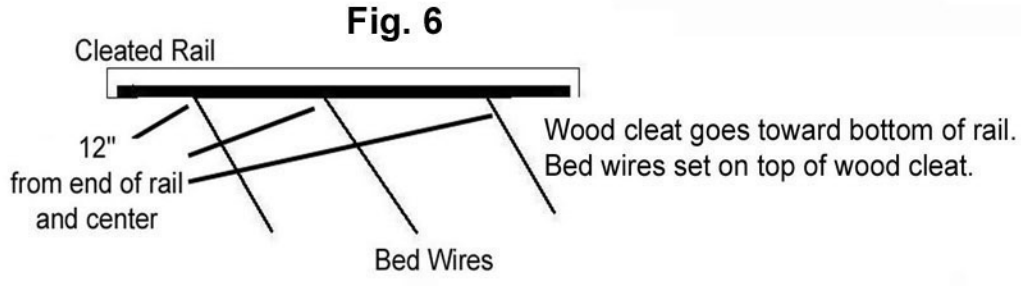


Fig. 3

#472 or #472F



#472A or #472FA



#072 or #072F



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