

# 88 5560 53

## Swivel Arm Chair

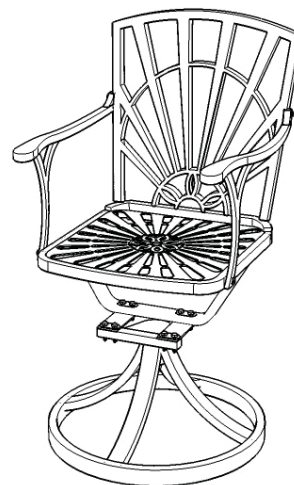
### IMPORTANT NOTE

This product is made from sturdy, high quality aluminum and will provide years of enjoyment. Do not use power tools to assemble and only tighten bolts until they are snug. Over tightening can cause damage to the aluminum.

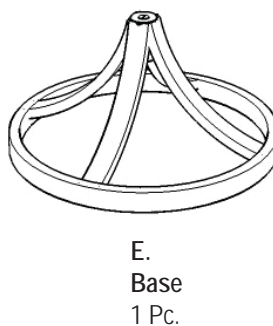
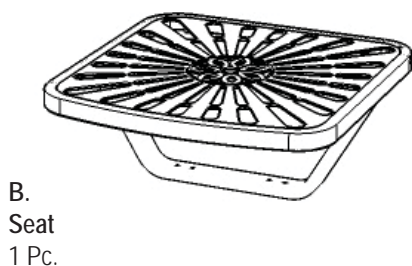
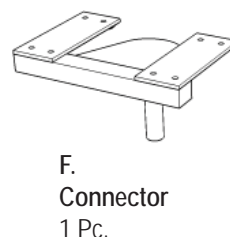
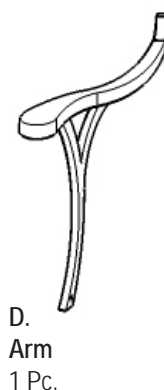
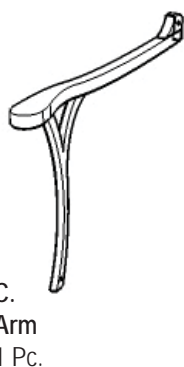
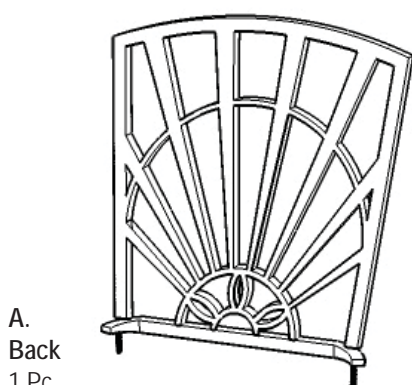
Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damage occurring to the parts.

We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.

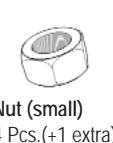
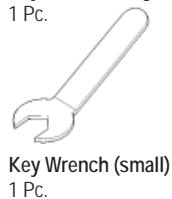
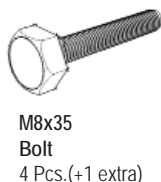
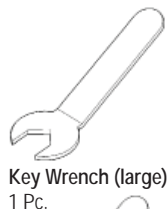
Home  
Styles



## Part List



## Hardware List



Tools required for assembly : Phillips screwdriver

Home Styles Consumer Assistance: [www.homestyles-furniture.com](http://www.homestyles-furniture.com),  
[servicedesk@homestyles-furniture.com](mailto:servicedesk@homestyles-furniture.com), 888-680-7460, 877-831-0319

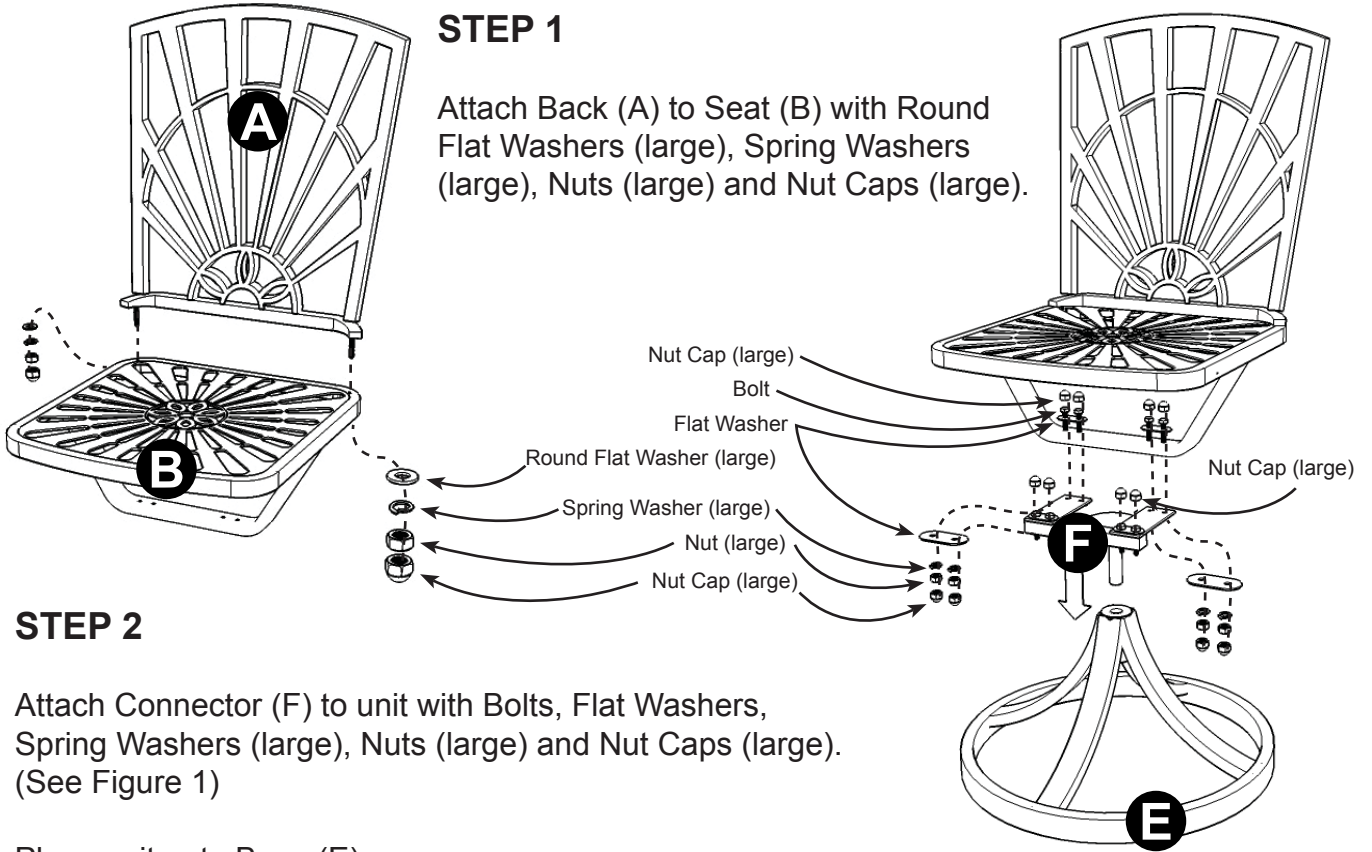
# Assembly Instructions 2/2

## IMPORTANT

- \* Please keep Key Wrench in a safe place as you may need to tighten up the Nuts in the future.
- \* Use a soft cloth between these parts and the floor.
- \* Do not use power tools to assemble and do not over tighten the bolts and nuts.
- \* Do not tighten up all the bolts and nuts until each part is properly assembled.

## STEP 1

Attach Back (A) to Seat (B) with Round Flat Washers (large), Spring Washers (large), Nuts (large) and Nut Caps (large).



## STEP 2

Attach Connector (F) to unit with Bolts, Flat Washers, Spring Washers (large), Nuts (large) and Nut Caps (large). (See Figure 1)

Place unit onto Base (E).

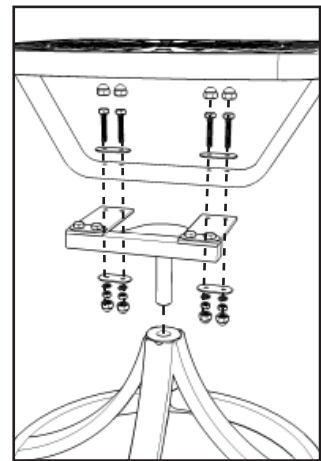
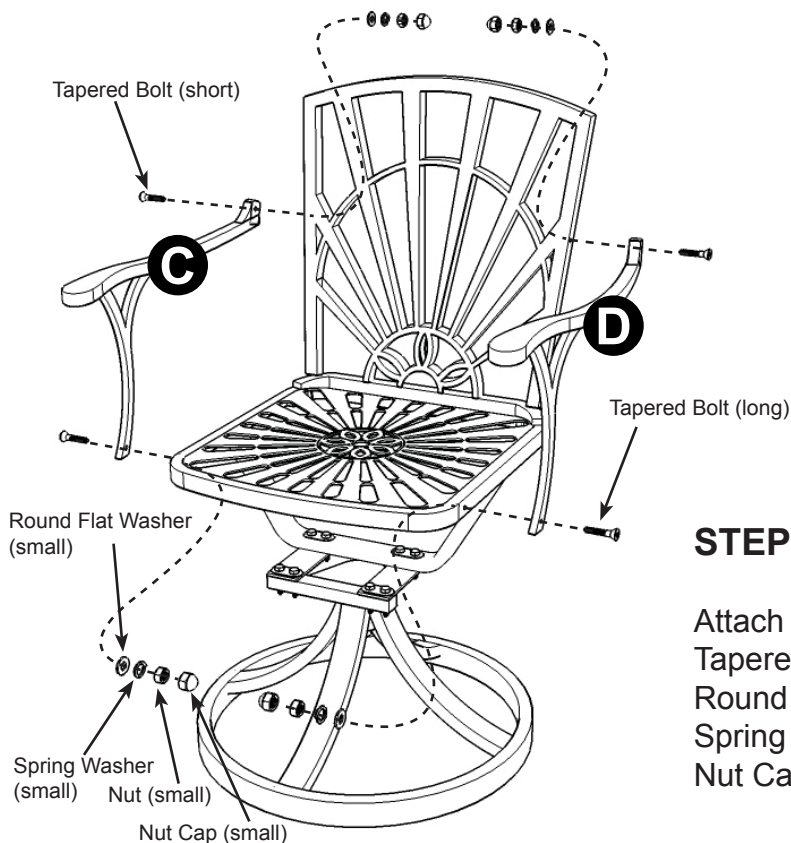


Figure 1



## STEP 3

Attach Arms (C) and (D) to unit with Tapered Bolts (long), Tapered Bolts (short), Round Flat Washers (small), Spring Washers (small), Nuts (small) and Nut Caps (small).