# **Limited Warranty**

# Home Topload Washer, Frontload Washer, Dryer, Stacked Dryer/Dryer or Stacked Washer and Dryer

### I. WHAT THIS LIMITED WARRANTY COVERS AND FOR HOW LONG.

Alliance Laundry Systems, Ripon, WI 54971 extends this limited warranty to the first single family household consumer, or by warranty transfer to a new owner, of an Alliance Laundry Systems home topload washer, frontload washer, dryer or stacked washer and dryer.

Alliance Laundry Systems will repair or replace, free of charge, any part which fails as a result of a defect in material or workmanship for the time period shown after the date of original installation. Alliance Laundry Systems will also pay the labor charges when service is provided by an Alliance Laundry Systems Authorized Service Company. NOTE: If the unit is operated in a multiple user setting or commercial application, the unit limited warranty is three (3) years parts warranty only. Labor coverage is not included in this limited warranty. Refer to section "V" below.

- Mechanical Control Topload Washer TR3 Models (3000 Series)
   Three (3) years parts and labor limited warranty on the complete washer.
  - Five (5) year limited warranty on cabinet assembly against rust from the inside out. Year 4 through 5 parts only limited warranty.
  - Five (5) year limited warranty on the motor. Year 4 through 5 parts only limited warranty.
- Lifetime limited warranty on the stainless steel tub and outer tub against rust or corrosion.
   Mechanical Control Dryer DR3 Models (3000 Series)

- Three (3) years parts and labor limited warranty on the complete dryer.
- Five (5) year limited warranty on the commercial steel cylinder and bulkheads against rust from the inside out. Year 4 through 5 parts only limited warranty. Lifetime limited warranty on the commercial steel cylinder and bulkheads against rust or corrosion.

### Mechanical Timer Topload Washer TC5 Models (5000 Series)

- Three (3) years parts and labor limited warranty on the complete washer.
- Five (5) year limited warranty on cabinet assembly against rust from the inside out. Year 4 through 5 parts only limited warranty. Five (5) year limited warranty on the motor. Year 4 through 5 parts only limited warranty. Fifteen (15) year limited warranty on the transmission assembly. Year 4 through 15 parts only limited warranty.

### Mechanical Timer Painted DC5 Models (5000 Series)

- Three (3) years parts and labor limited warranty on the complete dryer.
- Five (5) year limited warranty on cabinet assembly against rust from the inside out. Year 4 through 5 parts only limited warranty.
- Lifetime limited warranty on commercial steel cylinder against rust or corrosion.
   Mechanical Control Frontload Washer FR3 Models (3000 Series)

- Three (3) years parts and labor limited warranty on the complete washer.

  Five (5) year limited warranty on cabinet assembly against rust from the inside out. Year 4 through 5 parts only limited warranty.
- Lifetime limited warranty on stainless steel wash basket and outer tub against rust or corrosion.

### Mechanical Control Topload Washer TR5 Models (5000 Series)

- Five (5) years parts and labor limited warranty on the complete washer.
- Five (5) years parts and labor on cabinet assembly against rust from the inside out. Lifetime limited warranty on the stainless steel tub and outer tub against rust or corrosion.

# Mechanical Control Dryer DR5 Models (5000 Series)

- Five (5) years parts and labor warranty on the complete dryer.
- Five (5) years parts and labor on cabinet assembly against rust from the inside out.
- Lifetime limited warranty on commercial steel cylinder and bulkheads against rust or corrosion.
   Electronic Display Topload Washer TR7 Models (7000 Series) Rear Control

- Five (5) years parts and labor on cabinet assembly against rust from the inside out. Seven (7) years parts and labor limited warranty on the rest of the washer.
- Lifetime limited warranty on stainless steel tub and outer tub against rust or corrosion.

## Electronic Display Dryer (Painted) DR7 Models (7000 Series) Rear Control

- Five (5) years parts and labor on cabinet assembly against rust from the inside out.

# Seven (7) years parts and labor warranty on the rest of the dryer. Lifetime limited warranty on commercial steel cylinder and bulkheads against rust or corrosion. Electronic Display Frontload Washer and Front Control Dryer (Painted and Stainless Steel) FF7 (washer) and DF7 (dryer) Models

- Five (5) years parts and labor limited warranty on the complete washer or dryer.
- Five (5) years parts and labor on cabinet assembly against rust from the inside out.
- Lifetime limited warranty on stainless steel cabinet assembly, stainless steel wash basket, outer tub, commercial steel cylinder and bulkhead against rust or corrosion. Electronic Display Stack Washer/Dryer SF7 Models (7000 Series)

- Five (5) years parts and labor limited warranty on the complete washer/dryer.
- Five (5) years parts and labor on cabinet assembly against rust from the inside out. Lifetime limited warranty on commercial steel cylinder, bulkheads, stainless steel wash basket and outer tub against rust or corrosion.
- **Pedestal Bases**

Five (5) years limited warranty on base assembly against rust from the inside out. Parts only limited warranty entire five (5) years.

# NOTE: For products that are not registered within the first year after shipment, warranty coverage will begin 30 days after

shipment for North American shipments.

# WHAT THIS LIMITED WARRANTY DOES NOT COVER.

Alliance Laundry Systems will not provide a replacement for any part which fails for reasons other than defective material or workmanship.

Alliance Laundry Systems is not responsible for failure as a result of abuse, misuse (machine overlays), improper installation, transportation damage and chemical damage

that results in rusting or corroding components.

Alliance Laundry Systems is not responsible for clothing or machine damage caused by foreign objects placed in unit.

Alliance Laundry Systems is not responsible for damage resulting from worn or cracked washer hoses.

Alliance Laundry Systems is not responsible for any consequential damage resulting from any malfunction.

Alliance Laundry Systems is not responsible for service costs that are caused from home related issues. Examples include but are not limited to water valves shut off, cleaning water line screens on valve or hose, plugged drain or dryer venting, cleaning of lint in dryer, foreign objects found in either washer or dryer causing failure.

Alliance Laundry Systems is not responsible for labor charges that result from a service call where a unit is found to function as designed

Alliance Laundry Systems is not responsible for extra labor charges and extended travel expenses due to customers installing units in areas beyond the selling dealer's normal service area. Remote Service is considered in excess of 50 miles from selling dealer. (100 miles round trip)

Alliance Laundry Systems shall not be responsible for, and rejects liability for any part failure if such failure is due to an act of God, natural disaster, vandalism, intentional infliction of damage or dereliction.

Alliance Laundry Systems shall not be responsible for freight or transportation costs of any part covered under the terms of the product warranty.

Alliance Laundry Systems is not responsible and reserves the right to void any product warranty for damage to any electrical component (i.e. inverter drives and output boards) in washers connected to a fluctuating power supply (i.e. stand-by generators with uncontrolled output) or damage caused by line voltage exceeding factory recommended specifications

# HOW TO OBTAIN REPLACEMENT PARTS UNDER THIS LIMITED WARRANTY.

Parts which fail within the limited warranty period must be ordered from your local Authorized Alliance Laundry Systems Parts source. Be prepared to provide proof of purchase, model and serial number

## PRODUCT REGISTRATION.

New owners of Alliance Laundry Systems equipment are encouraged to register their appliance to insure proper limited warranty coverage. Register online at http://www.speedqueen.com/support/register-my-speed-queen.aspx or contact your dealer to register your appliance. All information will be kept confidential and will not be distributed to other parties

# WHERE LIMITED WARRANTY IS APPLICABLE.

Limited Warranty is applicable to units purchased and operated in the Continental USA, Alaska, Hawaii and Canada. \*Frontload Washer or Stacked Washer/Dryer installed in On Premises Laundry (OPL) applications are under one-year (12 months) parts only warranty for entire product. Examples of OPL installations include, but are not limited to, prisons, animal hospitals, dentist/doctor's offices, detention centers, military bases, salons, hotels and fitness centers.



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