











Examine all packaging material for small parts that may have come loose during shipment. Periodic checks are recommended to insure that all components are in proper position, tight and free from damage. Keep this assembly instruction for future reference. Adult assembly is required. The product of Hillsdale Furniture, LLC is designed for residential use only. Customer Service Phone Number: 502-562-0000

HARDWARE LIST

- A (4) Allen Bolts 1/4" x 2-3/4"
- B (4) Allen Bolts 1/4" x 2"
- C (3) Allen Bolts 1/4" x 1-1/2"
- D (4) Allen Bolts 1/4" x 1"
- E (15) Spring Washers
- F (13) Flat Washers
- G (5) Casters
- H (1) Allen Wrench
- I (1) Hex Wrench
- J (10) Wood Screws

PARTS LIST

- K (1) Chair Back
- L (1) Seat Frame
- M (2) Side Arms (Left and Right)
- N (1) Metal Plate
- O (1) Leg Base
- P (5) Leg Covers
- Q (1) Gas Lift
- R (1) Bellows

PART	QTY	HARDWARE	PART	QTY	HARDWARE
A	4		B	4	
C	3		D	4	
E	15		F	13	
G	5		H	1	
I	1		J	10	

STEP 1

Begin assembly by attaching the Chair Back (K) to the Seat Frame (L) using 2 Allen Bolts (A), 2 Spring Washers (E) & 2 Flat Washers (F) per each corner from the bottom, and 1 Allen Bolt (C), 1 Spring Washer (E) & 1 Flat Washer (F) in the center from the bottom. Do not fully tighten bolts.

STEP 2

Next attach each left and right Side Arm (M) to each appropriate side of the Seat Frame (L) by aligning the holes and securing each from the bottom with 2 Allen Bolts (B), 2 Spring Washers (E) & 2 Flat Washers (F) per each arm. Do not fully tighten bolts.

STEP 3

Finish securing each Side Arm (M) to the Chair Back (K) by aligning holes and securing from the bottom of the arm using 1 Allen Bolt (C) & 1 Spring Washer (E). Make sure dowel fits tightly into hole on back panel. Tighten all bolts from Steps 1 through 3.

STEP 4

After removing the red cover, insert the Gas Lift (Q) into the center area of the Leg Base (O) and slip the Bellows (R) in place on top. Connect the Gas Lift (Q) to the bottom of the Metal Plate (N) by screwing in place.

STEP 5

Attach the Metal Plate (N) to the bottom of the Seat Frame (L) with 4 Allen Bolts (D), 4 Spring Washers (E) & 4 Flat Washers (F) to secure in place. Make sure the lift handle is on the left side facing the chair.

STEP 6

Finally attach each Leg Cover (P) to the top of each Leg on the Leg Base (O) by fitting in place using 2 Wood Screws (J) per leg. Then attach the Casters (G) to each leg and tighten in place using the Hex Wrench (I) that has been provided. The assembly is now complete.

